

# Electra<sup>®</sup> AAA

## Shielded Metal Arc Welding (SMAW – Stick)

Cuts, grooves, pierces, gouges and preps all metals, except magnesium.

### Features

- Fast
- Easy Re-Strike
- High Arc Force
- AC/DC
- All Positions
- Low Work Temperature
- Significantly Less Fumes
- No Carbon Deposits

### Characteristics

**Electra AAA** is a gouging and cutting electrode designed to provide you with exceptional gouging, piercing and cutting capabilities. **Electra AAA** features low smoke, high arc force and low fumes. [Watch to learn more](#)

### Technical

Size and Amps AC/DC  $\pm 20\%$

Inches	1/8	5/32	3/16
(mm)	(3.2)	(4.0)	(4.8)
Amps	225	300	375

With DC use straight polarity (DCEN).

### Application

- Designed as a tool for removing welds or base metals with very little effort.
- Also acts as a contaminant remover and preheater when welding dirty, oil-soaked cast irons.
- Ideally used to cut out welds on stainless steels, remove hardfacing materials, make quick cuts when a cutting torch or plasma unit is not readily available.