

LaserBest® Spiral Tapered Reamer

Premium Cutting Tool For Enlarging or Deburring Drill Holes

Features

- Expands holes quickly and efficiently
- Made of the highest quality Tungsten alloy tool steel
- Suitable for most metals including stainless steel
- Ideal for hardened steels like truck frames
- Tight spiral is more aggressive than standard reamers
- Titanium Nitride coating for increased lubricity for quick and smooth cutting
- "No Spin" 3-Sided shank for use in both hand drill or drill press

Overview

The **LaserBest® Spiral Tapered Reamer** is a high quality and convenient tool for expanding or deburring holes quickly and efficiently. Suitable for use on most metals including stainless steel up to 1" diameter. Simply drill a pilot hole, attach the Spiral Tapered Reamer to a hand drill or drill press and you're ready to go.



| Part # | Product Name | Max Diameter (inches) | Shank Diameter | Point Diameter | Overall Length | Min Starting Hole Size |
|--------|---|-----------------------|----------------|----------------|----------------|------------------------|
| 6381 | Spiral Tapered Reamer 5/16" | 5/16" | 5/16" | 0.182 | 4-5/8" | 3/16" |
| 6391 | Spiral Tapered Reamer 3/8" | 3/8" | 3/8" | 0.244 | 4-5/8" | 1/4" |
| 6501 | Spiral Tapered Reamer 7/16" | 7/16" | 7/16" | 0.26 | 5-7/8" | 9/32" |
| 6601 | Spiral Tapered Reamer 1/2" | 1/2" | 1/2" | 0.291 | 5-7/8" | 5/16" |
| 6611 | Spiral Tapered Reamer 9/16" | 9/16" | 1/2" | 0.291 | 5-7/8" | 5/16" |
| 6421 | Spiral Tapered Reamer 5/8" | 5/8" | 1/2" | 0.323 | 6-3/8" | 11/32" |
| 6431 | Spiral Tapered Reamer 11/16" | 11/16" | 1/2" | 0.385 | 6-3/8" | 13/32" |
| 6441 | Spiral Tapered Reamer 3/4" | 3/4" | 1/2" | 0.416 | 6-3/8" | 7/16" |
| 6451 | Spiral Tapered Reamer 13/16" | 13/16" | 1/2" | 0.478 | 6-7/8" | 1/2" |
| 6461 | Spiral Tapered Reamer 7/8" | 7/8" | 1/2" | 0.51 | 6-7/8" | 17/32" |
| 6471 | Spiral Tapered Reamer 15/16" | 15/16" | 1/2" | 0.595 | 6-7/8" | 19/32" |
| 6481 | Spiral Tapered Reamer 1" | 1" | 1/2" | 0.604 | 6-7/8" | 5/8" |
| 2271 | Spiral Tapered Reamer Set – 4 pc Set (3/8", 1/2", 5/8", 3/4") | | | | | |

Application

Avoid overheating by using **LaserBest® Cutting Fluid** and running drill at a slow speed.